



MINING AND METALLURGY INSTITUTE BOR

and



TECHNICAL FACULTY BOR, UNIVERSITY OF BELGRADE

IOC 2018

International October Conference

50th International October Conference
on Mining and Metallurgy

PROCEEDINGS

Editors:

Ana Kostov
Milenko Ljubojev

30th September – 3rd October 2018
Hotel “Jezero” Bor Lake, Serbia



MINING AND METALLURGY INSTITUTE BOR

and



TEHNICAL FACULTY BOR, UNIVERSITY OF BELGRADE



**50th International October Conference
on Mining and Metallurgy**

PROCEEDINGS

Editors:

**Ana Kostov
Milenko Ljubojev**

30th September – 3rd October 2018

Hotel “Jezero” Bor Lake, Serbia

50th International October Conference on Mining and Metallurgy

Editors: Ana Kostov, Milenko Ljubojev

Publisher: Mining and Metallurgy Institute Bor

Printed in: "GRAFOMED-TRADE" Bor

**Text printing
preparation:** Vesna Simić

Disclaimer: Authors are responsible for the content, translation and accuracy.

Circulation: 200 copies

CIP- Каталогизација у публикацији
Народна библиотека Србије, Београд

622(082)
669(082)

INTERNATIONAL October Conference on Mining and Metallurgy (50 ;
2018 ; Borsko jezero)

Proceedings / 50th International October Conference on Mining and Metallurgy - IOC 2018, 30th September - 3rd October 2018 Bor Lake, Serbia ; [organized by] Mining and Metallurgy Institute Bor and Technical Faculty Bor, University of Belgrade ; editors Ana Kostov, Milenko Ljubojev. - Bor : Mining and Metallurgy Institute, 2018 (Bor : Grafomed-trade). - XXV, 519 str. : ilustr. ; 25 cm

Tiraž 200. - Bibliografija uz svaki rad. - Registar.

ISBN 978-86-7827-050-5

1. Institut za rudarstvo i metalurgiju (Bor) 2. Tehnički fakultet (Bor)

- a) Рударство - Зборниши
- b) Металургија - Зборници

COBISS.SR-ID 267792140



The 50th International October Conference on Mining and Metallurgy

30 September - 3 October 2018, Bor Lake, Bor, Serbia

<https://ioc.irmbor.co.rs>

SCIENTIFIC COMMITTEE

50th International October Conference on Mining and Metallurgy

Dr Mile Bugarin (Serbia) - president

Dr Ana Kostov (Serbia) - vice president

Dr Milenko Ljubojev (Serbia) - vice president

- Dr. Walter Valery (Australia)
Prof. Dr. Boyan Boyanov (Bulgaria)
Prof. Dr. Stoyan Groudev (Bulgaria)
Prof. Dr. Vencislav Iwanov (Bulgaria)
Dr. Anto Gajic (B&H)
Dr. Boško Vuković (B&H)
Dr. Eldar Pić (B&H)
Prof. Dr. Jelena Penavin Škundrić (B&H)
Dr. Kemal Gutić (B&H)
Prof. Dr. Lazar Stojanović (B&H)
Prof. Dr. Mevludin Avdić (B&H)
Prof. Dr. Mirsada Oruč (B&H)
Prof. Dr. Sulejman Muhamedagić (B&H)
Dr. Dragan Komiljenović (Canada)
Prof. Dr. Fathi Habashi (Canada)
Prof. Dr. Vladimir Krstić (Canada)
Prof. Dr. Kaikun Wang (China)
Prof. Dr. Yong Du (China)
Prof. Dr. Mirko Gojić (Croatia)
Prof. Dr. Tamara Holjevac Grgurić (Croatia)
Prof. Dr. Heikki Jalkanen (Finland)
Prof. Dr. Aleksandar Dimitrov (FYR Macedonia)
Prof. Dr. Carl Heinz Spitzer (Germany)
Dr. Srećko Stopić (Germany)
Prof. Dr. Costas Matis (Greece)
Prof. Dr. Dimitris Panias (Greece)
Prof. Dr. György Kapitay (Hungary)
Prof. Dr. Iwao Katayama (Japan)
Prof. Dr. Nobuyuki Masuda (Japan)
Prof. Dr. Essen Suleimenov (Kazakhstan)
Prof. Dr. Kemal Delić (Montenegro)
Prof. Dr. Žarko Radović (Montenegro)
Prof. Dr. Krzysztof Fitzner (Poland)
Prof. Dr. Luis Filipe Malheiros (Portugal)
Prof. Dr. Andrei Rotaru (Romania)
Prof. Dr. Dimitriu Sorin (Romania)
Prof. Dr. Sanda Krausz (Romania)
Prof. Dr. Alexander Udovsky (Russia)
Prof. Dr. Petr M. Solozhenkin (Russia)
Prof. Dr. Sergey Krasikov (Russia)
Dr. Slavomir Hredzak (Slovakia)
Prof. Dr. Tomaš Havlik (Slovakia)
Prof. Dr. Boštjan Markoli (Slovenia)
Prof. Dr. Jakob Lamut (Slovenia)
Prof. Dr. Jožef Medved (Slovenia)
Prof. Dr. Milivoj Vulić (Slovenia)
Dr. Mirjam Jan-Blažič (Slovenia)
Dr. Magnus Ericsson (Sweden)
Prof. Dr. Seshadri Seetharaman (Sweden)
Prof. Dr. Guven Onal (Turkey)
Prof. Dr. Onuralp Yucel (Turkey)
Prof. Dr. Batić Pešić (USA)
Prof. Dr. Velimir Radmilović (USA)
Prof. Dr. Vladislav Kecejević (USA)
Prof. Dr. Aco Janićijević (Serbia)
Dr. Aleksandra Ivanović (Serbia)
Dr. Aleksandra Milosavljević (Serbia)
Prof. Dr. Andjelka Mihajlov (Serbia)
Dr. Biserka Trumić (Serbia)
Prof. Dr. Branislav Nikolić (Serbia)
Prof. Dr. Branka Jordović (Serbia)
Dr. Daniel Kržanović (Serbia)
Dr. Daniela Urošević (Serbia)
Dr. Dragan Milanović (Serbia)
Prof. Dr. Dragan Milovanović (Serbia)
Dr. Dragana Božić (Serbia)
Dr. Dragoslav Rakić (Serbia)
Prof. Dr. Dejan Ivezić (Serbia)
Prof. Dr. Dejan Tanikić (Serbia)
Prof. Dr. Desimir Marković (Serbia)
Prof. Dr. Dragan Manasijević (Serbia)
Prof. Dr. Dragoslav Gusković (Serbia)
Prof. Dr. Duško Minić (Serbia)
Prof. Dr. Endre Romhanji (Serbia)
Prof. Dr. Grozdanka Bogdanović (Serbia)
Dr. Ivana Jovanović (Serbia)
Dr. Jasmina Stevanović (Serbia)
Prof. Dr. Karlo Raić (Serbia)
Dr. Lidija Gomidželović (Serbia)
Prof. Dr. Ljubiša Kuzović (Serbia)
Prof. Dr. Milan Antonijević (Serbia)
Prof. Dr. Milan Trumic (Serbia)
Prof. Dr. Mile Dimitrijević (Serbia)
Prof. Dr. Mirjana Rajić Vujasinović (Serbia)
Dr. Miroslav Sokić (Serbia)
Prof. Dr. Nada Štrbac (Serbia)
Dr. Nadežda Taljan (Serbia)
Prof. Dr. Nedeljko Magdalinović (Serbia)
Prof. Dr. Nenad Radović (Serbia)
Prof. Dr. Nenad Vušović (Serbia)
Prof. Dr. Rade Jelenković (Serbia)
Dr. Radmila Marković (Serbia)
Prof. Dr. Radoje Pantović (Serbia)
Prof. Dr. Rodoljub Stanojlović (Serbia)
Dr. Renata Kovačević (Serbia)
Dr. Silvana Dimitrijević (Serbia)
Prof. Dr. Slobodan Trajković (Serbia)
Prof. Dr. Snežana Šerbula (Serbia)
Prof. Dr. Svetlana Ivanov (Serbia)
Prof. Dr. Tatjana Volkov-Husovic (Serbia)
Prof. Dr. Velizar Stanković (Serbia)
Dr. Vesna Conić (Serbia)
Dr. Vesna Krstić (Serbia)
Prof. Dr. Vitomir Milić (Serbia)
Dr. Viša Tasić (Serbia)
Dr. Vladan Cosović (Serbia)
Prof. Dr. Vlastimir Truić (Serbia)
Dr. Zdenka Stanojević Šimšić (Serbia)
Dr. Zoran Stevanović (Serbia)
Dr. Zvonko Gulišija (Serbia)
Prof. Dr. Željko Kamberović (Serbia)
Prof. Dr. Živan Živković (Serbia)



The 50th International October Conference on Mining and Metallurgy

30 September - 3 October 2018, Bor Lake, Bor, Serbia

<https://ioc.irmbor.co.rs>

ORGANIZING COMMITTEE

50th International October Conference on Mining and Metallurgy

Dr. Ana Kostov, *president*

Dr. Milenko Ljubojev, *vice-president*

Prof. Dr. Dejan Tanikić, *vice-president*

Suzana Cvetković, *secretary*

Members:

Dr. Aleksandra Milosavljević

Dr. Silvana Dimitrijević

Dr. Zdenka Stanojević Šimšić

Dr. Dragana Božić

Borivoje Stojadinović

Lidija Đurđevac Ignjatović

Dragan Ignjatović

Nevenka Vukašinović

Vesna Simić

Danilo Spalović

Saša Stojanov



The 50th International October Conference on Mining and Metallurgy

30 September - 3 October 2018, Bor Lake, Bor, Serbia

<https://ioc.irmbor.co.rs>

TABLE OF CONTENTS

PLENARY LECTURES

<i>Daizo Ishiyama, Nobuyuki Masuda, Atsushi Shibayama, Zoran Stevanović, Ljubiša Obradović, Vladan Marinković, Radmila Marković, Ljiljana Avramović, Vojka Gardić</i>	
AN APPROACH TO FIND THE ADVANCED METHODS FOR SOLUTION OF PROBLEMS RELATED TO THE MINING ACTIVITIES IN THE BOR MINING AREA, SERBIA	3
<i>Aca Jovanović, Mile Bugarin</i>	
APPLICATION OF THE SENSOR SORTING TECHNIQUE IN PROCESSING THE PRIMARY AND SECONDARY RAW MATERIALS	9
<i>Victor Verbičhi, Octavian-Victor Oancă, Aurel-Valentin Birdeanu</i>	
THE NEW MANUFACTURING TECHNOLOGIES BY WELDING	15
<i>Mihaela Ciopec, Adina Negrea, Cornelia Muntean, Petru Negrea, Narcis Dufeanu, Oana Grad</i>	
CELLULOSE FUNCTIONALIZED WITH CROWN ETHER AND Fe (III) USED FOR ARSENIC REMOVAL FROM WATER	23
<i>Miodrag Žikić, Milan Živković, Saša Stojadinović, Goran Čosić</i>	
TECHNO-ECONOMICAL ANALYSIS OF THE CUTOFF Cu CONTENT IN THE CORRECTED SOUTH-EAST PUSHBACK AT THE OPEN PIT VELIKI KRIVELJ	29

GEOLOGY, MINING AND MINERAL PROCESSING

<i>Kemal Gutić, Muhibin Brčaninović, Emir Sejranic</i>	
MONITORING OF WELL CONSTRUCTION BY MINING FOR THE PILLAR SITE "S2" FOR THE VIADUCT AT ZENICA – CORRIDOR VC	35
<i>Dejan Bugarin, Nikola Stanić</i>	
EXAMPLES AND EXPERIENCES OF THE MINING TOURISM AND POSSIBILITY OF THEIR APPLICATION IN SERBIA	39
<i>Daniel Kržanović, Miroslav Grujić, Dejan Stevanović, Nenad Vušović, Milenko Ljubojev</i>	
STRATEGIC MINE PLANNING PHASES OF THE COPPER ORE OPEN PITS - A CASE STUDY: THE OPEN PIT VELIKI KRIVELJ, SERBIA	43
<i>Daniel Kržanović, Ivana Jovanović, Sanja Petrović, Sladjana Krstić, Radmilo Rajković</i>	
ASSESSMENT THE FLEET PRODUCTIVITIES IN A LONG-TERM PLANNING OF THE OPEN PITS	47
<i>Igor Srvkota, Miloš Stojanović, Ivan Srvkota, Zoran Stojanović, Duško Djukanović</i>	
ANALYSIS OF THE GROUND STABILITY IN THE ORE BODY T3 OF THE JAMA BOR UNDERGROUND MINE	51



Jovica Sokolović, Zoran Širbanović, Ivana Strainović,
Novka Živadinović, Dragan Perić

VALORIZATION OF MAGNETITE FROM THE COPPER SLAG IN RTB BOR AND
ITS APPLICATION AS A SUSPENSOID

111

Sladana Krstić, Ivana Jovanović, Milenko Ljubojev, Sanja Petrović,
Milan Jovanović, Dušan Tašić, Srdana Magdalinović

THE CARBONATE DEPOSIT "KRIVELJ"

115

Zoran Širbanović, Jovica Sokolović, Dragiša Stanujkić, Dragan Milanović, Miloš Kirov

THE EFFECT OF LIBERATION OF THE COPPER MINERALS ON
TECHNOLOGICAL INDICATORS OF THE FLOTATION PROCESS

119

Tatjana Petrović Čaćić, Aleksandra Vuković, Vladimir Bačanac, Veselin Bakić

STATISTICAL ANALYSIS OF THE QUALITY DATA OF
THE DEPOSIT "RADLJEVO NORTH", KOLUBARA COAL MINE, SERBIA

125

Jovan Blagojević, Radmila Generalović, Dragan Radojković, Marijana Petrović

EXPLORATION WORKS ON REGULATION THE RIVERBED OF PESTAN

129

Dušan Tašić, Lidija Durdevac Ignjatović, Dragan Ignjatović

DETERMINING THE POINT LOAD STRENGTH INDEX OF
THE OVERLYING ZONE AT THE OP GACKO

133

Sanja Petrović, Grozdanka Bogdanović

DISSOLUTION OF CHALCOPYRITE IN ACIDIC HYDROGEN PEROXIDE SOLUTION

137

Pavle Stojković, Dejan Petrović, Miodrag Žikić, Saša Stojadinović

DEVELOPMENT OF THE PROGRAM FOR DIMENSIONING AND SELECTION
THE DEWATERING OBJECTS AND EQUIPMENT FOR THE OPEN PIT DEWATERING

141

Pavle Stojković, Jelena Ivaz, Nenad Vušović

GIS SOLUTION FOR THE "STRMOSTEN" PIT IN THE COAL MINE "VODNA"

145

Vitomir Milić, Mladen Radovanović, Stefan Tasić

ANALYSIS OF THE POSSIBILITY FOR APPLICATION THE SHORTWALL
METHOD IN THE RAVNA REKA COAL DEPOSIT OF THE REMBAS MINE

151

Marko Pavlović, Marina Dojčinović, Ljubiša Andrić, Jovica Stojanović,

Dragan Radulović, Milan Petrov, Marina Blagojev
INFLUENCE OF THE BASALT STRUCTURE AND PROPERTIES ON
DEVELOPMENT THE CAVITATION DAMAGE

155

Daniela Urošević, Dragan Milanović, Daniel Kržanović, Branislav Rajković,

Miomir Mikić, Ivana Jovanović, Sladana Krstić
POSSIBILITY OF ACHIEVING A CAPACITY OF 11×10^6 TONS OF
ORE IN THE CRUSHING AND SCREENING PLANT OF RBM

159

Dejan Petrović, Vitomir Milić, Jelena Ivaz, Ivana Jovanović, Pavle Stojković

ANALYSIS OF APPLICATION A SUBLEVEL STOPPING METHOD
WITH THE PASTA BACKFILL IN THE BOR MINE

165

Sanja Petrović, Ivana Jovanović, Srdana Magdalinović, Daniel Kržanović, Sladana Krstić

DETERMINATION THE THICKENING PARAMETERS OF THE FINAL
FLOTATION TAILINGS FROM THE ORE DEPOSIT BORSKA REKA

169



METALLURGY AND MATERIALS SCIENCE

<i>Nebojša Tadić, Nikola Šibalić, Milan Vukčević, Mitar Mišović</i> CHARACTERISTICS OF THE FSW WELDED COPPER SHEET JOINTS	175
<i>Aleksandra Ivanović, Vesna Cvetković - Stamenković, Biserka Trumić, Saša Marjanović, Vesna Marjanović, Silvana Dimitrijević</i> PdNiS ALLOY: THE EFFECT OF THERMOMECHANICAL PROCESSING REGIME ON MECHANICAL PROPERTIES AND ELECTRICAL CONDUCTIVITY	181
<i>Silvana Dimitrijević, Mirjana Rajčić-Vujasinović, Stevan Dimitrijević, Zoran Stević, Aleksandra Ivanović</i> STABILITY OF THE GOLD MERCAPTOPIRAZOLE COMPLEX AT pH=4	185
<i>Guillermo Reyes, Alejandro Cruz, Nicolás Cayetano, Ricardo Sánchez, Víctor Gutiérrez</i> THE EFFECT OF DIFFERENT INOCULANTS AND COOLING CONDITIONS ON THE GRAPHITE FLAKE FORMATION	191
<i>Ana Kostov, Aleksandra Milosavljević, Zdenka Stanojević Šimšić</i> PHASE TRANSFORMATIONS IN THE SHAPE MEMORY Ti - Al - V ALLOY	197
<i>Ewa Rudnik, Karolina Chat, Leszek Szatan</i> HOT-DIP GALVANIZING WASTE AS A VALUABLE SOURCE OF THE SECONDARY ZINC	201
<i>Žarko Radović, Nebojša Tadić, Nada Šrbac, Dragan Manasijević</i> THERMAL CONDUCTIVITY OF STEEL AS A FUNCTION OF THE ALLOYING ELEMENTS CONTENT	207
<i>Zdenka Stanojević Šimšić, Ana Kostov, Aleksandra Milosavljević</i> HARDNESS AND MICROHARDNESS OF THE SELECTED ALLOYS IN A VERTICAL Cu0.5Ag0.5-Al SECTION IN THE TERNARY Cu-Al-Ag SYSTEM	211
<i>Eduardo Colin-García, Alejandro Cruz-Ramírez, Ricardo Sanchez-Alvarado, Macaria Hernández-Chávez</i> MODULUS CASTING EFFECT ON THE MICROSTRUCTURE OF DUCTILE ALLOYED IRON WITH NICKEL	215
<i>Veljko Savić, Srdan Matijašević, Vladimir Topalović, Snežana Zildžović, Sonja Smiljanić, Snežana Grujić</i> NON-ISOTHERMAL ANALYSIS OF NUCLEATION THE Li ₂ O-GeO ₂ -Al ₂ O ₃ -P ₂ O ₅ GLASS	219
<i>Vladimir Topalović, Srdan Matijašević, Jelena Nikolić, Veljko Savić, Sonja Smiljanić, Snežana Grujić</i> LANTHANUM-DOPED PHOSPHATE GLASS FOR BIOMEDICAL APPLICATION	223
<i>Lidija Gomidželović, Ana Kostov, Dragan Manasijević, Ljubiša Balanović</i> TERMODYNAMICS OF DIFFERENT MULTICOMPONENT SHAPE MEMORY ALLOYS	227
<i>Lidija Gomidželović, Ana Kostov, Ljubiša Balanović, Dragan Manasijević, Vesna Krstić</i> CALCULATION THE THERMODYNAMIC PROPERTIES OF THE Cu-In-Sb ALLOYS FROM A COPPER CORNER BY THE RKM MODEL	233

<i>Lidija Gomidželović, Ana Kostov, Dragan Manasijević, Ljubiša Balanović, Hesam Pouraliakbar</i>	
GENERAL SOLUTION MODEL: THERMODYNAMIC PROPERTIES OF THE ALLOYS FROM A GALLIUM CORNER OF THE Au-Ga-In-Sb SYSTEM	237
<i>Lidija Gomidželović, Ana Kostov, Emina Požega, Ljubiša Balanović</i>	
INVESTIGATION THE HARDNESS AND ELECTRICAL CONDUCTIVITY OF THE SELECTED Cu-Al-Zn SHAPE MEMORY ALLOYS	241
<i>Christof Lanzerstorfer</i>	
DUST FROM THE SECONDARY COPPER SMELTER: APPLICATION OF THE AIR CLASSIFICATION FOR IMPROVED DUST RECYCLING	245
<i>Christof Lanzerstorfer</i>	
ZINC CYCLES CAUSED DUE TO THE IN-PLANT DUST RECYCLING IN THE INTEGRATED STEEL MILLS: OPTIMIZATION USING THE AIR CLASSIFICATION	249
<i>Karolina Chat, Ewa Rudnik</i>	
WETTABILITY OF THE ELECTROPLATED METALLIC COATINGS	253
<i>Aleksandra Milosavljević, Ana Kostov, Zdenka Stanojević-Šimšić</i>	
ELEMENTAL MAPPING IN THE SEM-EDS AS AN ADDITIONAL METHOD FOR MICROSTRUCTURE CHARACTERIZATION	257
<i>Borislava Vurdelja, Filip Veljković, Boris Rajčić, Silvana Dimitrijević, Stevan Dimitrijević, Željko J. Kamberović, Suzana Veličković</i>	
CHARACTERIZATION OF THE ANODIC FILMS FORMED ON THE Ag60Cu26Zn14 ALLOY BY THE LDI MASS SPECTROMETRY	261
<i>Biserka Trumić, Lidija Gomidželović, Vesna Krstić, Ljubiša Balanović, Saša Marjanović</i>	
MICROSTRUCTURE INVESTIGATION OF THE MULTICOMPONENT Au-Ag-Cu-Pd ALLOYS	265
<i>Iwona Dobosz, Dawid Kuryla, Małgorzata Kac, Grzegorz Włoch, Piotr Żabiński</i>	
SYNTHESIS AND MAGNETIC PROPERTIES OF THE Co-Ru ALLOY NANOWIRES	269
<i>Stevan Dimitrijević, Željko Kamberović, Milisav Ranitović, Silvana Dimitrijević, Marija Korac</i>	
SILVER MICRO-SIZED POWDER OBTAINED BY THE CHEMICAL REDUCTION	273
<i>Biljana Zlatičanin, Sandra Kovačević</i>	
STRENGTHENING RESPONSE OF THE HEAT-TREATABLE Al-Cu5-Mg3 ALLOYS TO THE AGEING PROCESS	279
<i>Emina Požega, Pantelija Nikolić, Slavko Bernik, Saša Marjanović, Lidija Gomidželović, Stevan Vučatović, Milan Radovanović</i>	
INVESTIGATION OF THE BiSbTeSe SINGLE CRYSTAL DOPED WITH Zr	283
<i>Biljana Zlatičanin, Sandra Kovačević</i>	
STRUCTURE DETERMINATION OF THE EUTECTIC Al ₂ Cu AND Al ₂ CuMg BY THE ELECTRON MICROSCOPY	287



The 50th International October Conference on Mining and Metallurgy

30 September - 3 October 2018, Bor Lake, Bor, Serbia

<https://ioc.irmbor.co.rs>

Aleksandar Savić, Ivana Jelić, Dimitrije Zakić, Dragi Antonijević,

Ivana Šekler, Aleksandar Kostić

THE NEW THERMAL INSULATION MATERIAL BASED ON
THE MISCANTHUS X GIGANTEUS AND FLY ASH

291

Vasily Lutsyk, Vera Vorob'eva, Anna Zelenaya

INFLUENCE OF COBTHEALT TO THE COPPER-SULFIDE INTERACTION:

3D COMPUTER MODEL OF THE Co-Cu-CoS-Cu₂S T-x-y DIAGRAM

295

Matej Drobne, Urška Klančnik, Milan Terčelj, Peter Fajfar

MICROSTRUCTURAL CONSTITUENTS – IMPACT ON THERMAL
FATIGUE CRACK GROWTH IN THE CAST IRON

299

Zoran Karastojković, Zoran Janjušević

TEMPERATURE MEASURING DURING HEATING IN THE SALT BATHS
BEFORE HIGH SPEED STEEL QUENCHING

303

Nikola Bajić, Darko Veljić, Mihailo Mrdak, Jasmina Pekez,

Zoran Radosavljević, Zoran Karastojković

STRUCTURE CHANGES IN THE WELD METAL AS A FUNCTION OF FILLER
METAL COMPOSITION AND WELDING REGIME OF THE MICROALLOYED STEEL

307

Miroslav Sokić, Srdan Stanković, Branislav Marković, Jovica Stojanović, Nela Petronijević

ACID LEACHING OF COPPER FROM FLOTATION TAILINGS OF
THE COPPER MINE MAJDANPEK, SERBIA

311

Biserka Trumić, Ljubica Radović, Vesna Krstić, Lidija Gomidželović,
Aleksandra Ivanović, Saša Marjanović

HIGH TEMPERATURE RESISTANCE OF PLATINUM AND
ITS ALLOYS IN A FUNCTION OF IMPURITIES

315

TECHNOLOGY AND CHEMISTRY

Branka Pešovski, Vesna Krstić, Danijela Simonović, Suzana Dragulović, Vesna Marjanović

PHYTOREMEDIATION AS A METHOD FOR WASTEWATER TREATMENT

321

Vesna Krstić, Branka Pešovski, Tamara Urošević, Danijela Simonović,
Lidija Gomidželović, Biserka Trumić

FTIR AND XPS TECHNICS FOR THE Cu²⁺-ADSORPTION AND CATALYSIS

325

Dana Stanković, Milenko Ljubojev, Zlatko Ječmenica

REDUCTION OF SULFUR IN THE WASTE FLUE GASES OF THE POWER
PLANTS USING THE LIMESTONE COMPOSITE AS THE SULFUR ABSORBENT

329

Marija Petrović, Tatjana Šoštarić, Jelena Petrović, Jelena Milojković,
Marija Koprivica, Mirjana Stojanović

CORN SILK AS A BIOSORBENT FOR THE METAL IONS REMOVAL
FROM THE MINING, SMELTING AND ELECTROPLATING WASTEWATER

335

Jelena Petrović, Marija Mihajlović, Marija Petrović, Mirjana Stojanović,
Marija Kojić, Zorica Lopičić

GRAPE POMACE HYDROCHAR AS AN EFFICIENT ADSORBENT
FOR CADMIUM REMOVAL

339

<i>Dragana Božić, Milan Gorgievski, Velizar Stanković, Nada Šrbac</i>	
PHYSICO-CHEMICAL CHARACTERIZATION OF THE BEECH SAWDUST AND WHEAT STRAW	345
<i>Vanja Trifunović, Marija Petrović Mihajlović</i>	
5-CHLORO-BENZOTRIAZOLE AS A COPPER CORROSION INHIBITOR IN 3% NaCl SOLUTION	351
<i>Vladimir V. Panić, Velizar Stanković, Čedomir Dumitrašković, Silvana Dimitrijević, Aleksandar B. Dekanski, Vesna Ž. Panić, Jasmina S. Stevanović</i>	
DECAY OF DIMENSIONALLY STABLE ANODES IN THE COPPER POWDER PRODUCTION – EXPERIENCE FROM THE "POMETON" TIR, BOR, SERBIA	357

ENVIRONMENTAL PROTECTION

<i>Vesna Krstić, Marko Radotić, Jane Paunković, Violeta Jovanović</i>	
ANALYSIS OF THE PROBLEM OF ILLEGAL DUMPS, A CASE OF THE KRAGUJEVAC MUNICIPALITY, THE REPUBLIC OF SERBIA	363
<i>Jelena V. Petrović, Sladana Alagić, Mile Dimitrijević, Mile Bugarin, Mirjana Šteharnik, Marija Milivojević</i>	
THE CONTENT OF HEAVY METALS IN THE SHOOTS OF COMMON REED DIFFERENTLY SUBMERGED IN LAKE ROBULE	367
<i>Tatjana Apostolovski - Trujić, Viša Tasić, Aleksandra Ivanović, Renata Kovačević, Mirjana Šteharnik</i>	
CORRELATIONS BETWEEN THE HEAVY METALS AND ARSENIC DETERMINED IN PM10 NEAR THE COPPER SMELTER IN BOR	371
<i>Stefan Djordjević, Daizo Ishiyama, Yasumasa Ogawa, Zoran Stevanović, Ljubiša Obradović, Milan Jovanović</i>	
MOBILITY AND WEATHERING OF THE FLOTATION TAILINGS IN THE RIVER BED AND FLOODPLAIN SEDIMENTS OF THE TIMOK RIVER	377
<i>Vesna Marjanović, Radmila Marković</i>	
CHEMICAL METHODS FOR TESTING THE EFFICIENCY OF STABILIZATION/SOLIDIFICATION PROCESS OF MATERIAL CONTAINING THE HAZARDOUS SUBSTANCES	383
<i>Viša Tasić, Tatjana Apostolovski - Trujić, Marijana Pavlov-Kagadejev, Danilo Spalović, Vladan Miljković</i>	
COMPARATIVE MEASUREMENTS OF THE SUSPENDED PARTICLES (PM2.5) IN THE INDOOR AIR USING THE LOW-COST SENSORS	387
<i>Dragan Vasalić, Ivan Lazović, Sanja Petronić, Zoran Masoničić, Viša Tasić</i>	
ECOLOGICAL AND ECONOMIC ASPECTS OF DIESEL FUEL USE IN THE ROAD TRANSPORT BY THE HEAVY-DUTY VEHICLES IN SERBIA	393
<i>Vesna Marjanović, Radmila Marković</i>	
PHYSICAL METHODS FOR TESTING THE EFFICIENCY OF STABILIZATION/SOLIDIFICATION PROCESS OF MATERIAL CONTAINING THE HAZARDOUS SUBSTANCES	399



The 50th International October Conference on Mining and Metallurgy

30 September - 3 October 2018, Bor Lake, Bor, Serbia

<https://ioc.irmbor.co.rs>

<i>Ivana Jelić, Milena Rikalović, Biljana Martinović</i> AMBIENTAL AIR POLLUTION DURING THE INFECTIOUS MEDICAL WASTE TREATMENT BY STERILIZATION	405
<i>Maja Nujkić, Mile Dimitrijević, Snežana Milić, Ana Radojević, Boban Spalović, Sladana Alagić, Jelena Kalinović</i> COPPER AND ARSENIC ACCUMULATION AND PHYTOREMEDIATION BY SOAPWORT AND YARROW GROWING IN THE VICINITY OF THE COPPER SMELTER IN BOR	409
<i>Vesna Cvetanovski, Milana Popović, Marina Birovljev</i> DATA BASE ON THE CHEMICAL ACCIDENTS - FACTS AND eMARS	413
<i>Snežana Šerbula, Jelena Milosavljević, Ana Radojević, Tanja Kalinović, Jelena Kalinović, Maja Nujkić</i> AIRBORNE METALS/METALLOIDS CONCENTRATIONS IN BOR	417
<i>Dragana Adamović, Tamara Urošević, Bojan Radović, Marija Milivojević, Ivana Bezug-Romić</i> PHYTOREMEDIATION METHODS OF SOIL CONTAMINATED WITH HEAVY METALS	421
<i>Radmila Marković, Marina Janjušević, Aca Jovanović, Suzana Stanković, Ivan Srvkota, Ivona Bezug Romic, Jelena Erceg</i> CHARACTERISTICS OF THE FILTER WASHING WASTE WATER IN THE DRINKING WATER TREATMENT PLANT "BELE VODE"	425
<i>Rabab Almabrouk Alhadi Salih, Dunja Antonijević, Teodora Nedić, Igor Čeliković, Boris Lončar</i> RADON CONCENTRATION IN THE SHALLOW LAYERS OF SOIL	429
<i>Teodora Nedić, Luka Rubinjoni, Rabab Almabrouk Alhadi Salih, Igor Čeliković, Boris Lončar</i> MEASURING THE RADON EXHALATION FROM THE CENTRAL AND SOUTH-WESTERN SERBIA SOIL SAMPLES	433
<i>Cosmin Vancea, Giannin Moșoarcă, Marius Gheju, Petru Negrea</i> THE NEW ALTERNATIVES FOR INERTIZATION THE EXHAUSTED REACTIVE MIXTURES RESULTED FROM REMOVAL OF Cr(VI) WITH Fe0 IN A CONTINUOUS-FLOW SYSTEM	437
RELATED FIELDS: MECHANICAL ENGINEERING, CIVIL ENGINEERING, ARCHITECTURE, ELECTRONICS, INFORMATION, MANAGEMENT, ETC.	
<i>Branislav Rajković, Dejan Tanikić, Zoran Ilić</i> DETERMINATION THE OPERATING REGIMES OF A BOILER SHUNT PUMP	441
<i>Marijana Pavlov-Kagadejev, Visa Tasić, Vladan Miljković, Danilo Spalović</i> THERMAL IMAGING CAMERAS FOR INDUSTRIAL APPLICATIONS	447
<i>Milan Radivojević, Miša Stević, Zoran Stević</i> REALIZATION OF THE COMPUTER CONTROLLED SYSTEM FOR THE THERMAL ANALYSIS OF MATERIAL	453

*Milan Radivojević, Miša Stević, Marko Tanasković*APPLICATION OF THE LabVIEW PROGRAM PACKAGE
FOR CONTROL AND MONITORING THE PROCESS OF REBALLING BGA CHIPS 457*Slavica Milić, Dejan Bogdanović, Miodrag Manić, Dragan Mihajlović*IDENTIFICATION THE EFFECT OF FACTORS ON PREJUDICES IN
THE ENTREPRENEURIAL DECISION MAKING IN MINING 461*Slavica Milić, Dejan Bogdanović, Valentina Velinov, Bojan Stojčetović, Miladin Đurić*

ANALYSIS OF THE EXTERNAL ENVIRONMENT OF THE ORGANIZATION 465

Jelena Đorđević, Sandra Filipović, Jelena Stanković

ALLOWABLE STRESS AND PLASTIC ANALYSIS CARRIED OUT ON A STEEL TRUSS 469

*Sandra Filipović, Jelena Đorđević, Jelena Stanković*ANALYTICAL SOLUTION FOR THE ANGLE-PLY PLATES USING
THE FIRST ORDER SHEAR DEFORMATION PLATE THEORY 473*Vitaly Solodovnikov*

DEVELOPING THE SUPPLY CHAIN PLANNING METHODOLOGY FOR METALS 477

*Ghassan S. El-Masry, Benur Maatug, Mustafa El-Musbahi*ELECTRICAL DISCHARGE MACHINING (CUTTING METAL TO
PRECISE SHAPES USING THE ELECTRICITY) 481*Gabrijela Popović, Bojan Djordjević, Dragan Milanović*THE MCDM APPROACH IN A CRITERIA PRIORITIZATION IMPORTANT
FOR THE COPPER ORE MINING METHOD SELECTION 487*Predrag Stolić, Danijela Milošević, Aleksandra Milosavljević*E-LEARNING AND LOG ANALYSIS IN INTRODUCTION
THE NEW TECHNOLOGIES AND TECHNOLOGICAL SOLUTIONS 491

DONORS 497

AUTHOR INDEX 513



CORN SILK AS A BIOSORBENT FOR THE METAL IONS REMOVAL FROM THE MINING, SMELTING AND ELECTROPLATING WASTEWATER

Marija Petrović, Tatjana Šoštarić, Jelena Petrović, Jelena Milojković,
Marija Koprivica, Mirjana Stojanović

Institute for Technology of Nuclear and Other Mineral Raw Materials, Franchet d'Esperey 86,
11000 Belgrade, Serbia, E-mail: m.petrovic@itnms.ac.rs

Abstract

Heavy metals are widely used in different industries and large volumes of wastewater are discharged in the environment. The agricultural waste materials are efficient for removal the heavy metals ions from the water solutions. In this work, corn silk was used as a biosorbent for the Pb^{2+} , Cu^{2+} and Zn^{2+} ions removal from the wastewater originated from the Trepča Mines, Mining and Smelting Basin Bor and electroplating. Corn silk was characterized by a SEM-EDX. The experimental results show that the corn silk can be used as an efficient biosorbent for removal the heavy metals removal from water as well as wastewater solutions.

Keywords: biosorption, corn silk, heavy metals, wastewater

1 INTRODUCTION

Industrial effluents from different production processes such as tanneries, battery manufacturing, metal plating, mining and smelting are the major source of heavy metal pollution. High concentration of heavy metals is harmful to the living organisms. They can cause a serious diseases (brain damage, vomiting, anorexia) in humans or animal and plant death [1,2]. Due to, it is important to remove the toxic metals from wastewater. Water pollution is one of the most important environment tasks.

There are some conventional techniques that can be used for the metal removal from the industrial wastewater such as ion exchange, membrane filtration, electrolysis, adsorption, precipitation and flocculation [3]. The main disadvantages of listed techniques are a high operation costs, production of toxic sludge, low efficiency and selectivity [4]. Due to, the cost-effective and environmental friendly technique for heavy metals removal are desired. Biosorption is an adsorption process using the low cost, locally available and ecofriendly agro-waste materials for metal uptake and its removal from the wastewater. Pehlivan et al., showed that the waste biomass of hazel nut and almond shell is a suitable sorbent for lead removal from the aqueous solutions [5]. Olive stone and pine bark can be used as an effective sorbent for effective copper removal, and a grape stalks waste is suitable for copper and nickel ions removal from aqueous solutions [6,7].

Corn (maize) is the most cultivated crop in the world. After the harvest, the corn silk (CS) is left as a waste material. The psycho-chemical structure of CS makes this agro waste material appropriate adsorbent for the heavy metals removal from wastewater. On the other hand, the previous investigations showed that the CS have a high affinity for interaction with lead, zinc and copper ions from water solutions [8,9].

The purpose of this study was to investigate a possibility of CS for heavy metals removal from three different industrial effluents-wastewater from the Trepča Mines, Mining and Smelting Basin Bor and electroplating. The biosorption experiments were carried out in

batch system and physicochemical properties of the CS were determined by the Scanning Electron Microscopy and Energy-dispersive X-ray (SEM-EDX) analysis.

2 EXPERIMENTAL

2.1 Biosorbent and Wastewater Preparation

The CS was collected on the local corn field near Belgrade (Serbia). Collected biomaterial was washed several times by the deionized water, dried at 60°C, grounded and sieved. A prepared biomaterial was used for the biosorption experiments.

The wastewater samples from Trepča Mines (S1), Mining and Smelting Basin Bor (S2) and electroplating (S3) were collected by the proposed procedure according to the "Official Gazette RS", 33/2016.

2.2 Biosorbent Characterization

The CS morphology was characterized by the SEM – EDX analysis using a JEOL JSM-6610 LV SEM model after coating of CS powder with a thin layer of gold.

2.3 Biosorption Study

The biosorption experiments were carried out in a batch system. A mass of 1 g/L of CS was added in each wastewater sample and shacked in a mechanical shaker during 120 min at the room temperature (250 rpm). Afterward, the mixtures were filtered and metal ions concentration measured by the Atomic Absorption Spectrophotometry (AAS) using a Perkin Elmer Analyst 300 Spectrophotometer.

The biosorption efficiency was determined using the equation (1):

$$R (\%) = \frac{C_i - C_{eq}}{C_i} \times 100 \quad (1)$$

where C_i and C_{eq} (mg/L) are the initial and final concentration of the metal ions in the wastewater sample, respectively.

3 RESULTS AND DISCUSSION

3.1 Biosorbent Characterization

The SEM micrographs (500 times magnification) and EDX spectra of CS are shown in Figure 1.



Figure 1 SEM micrographs and EDX spectra of CS



As it can be seen from Figure 1, the CS is a porous material with a large number of channels and rough surface area. This morphology is suitable for interaction with metal ions from water solution and their adsorption on CS surface.

3.2 Removal of Heavy Metal Ions from Wastewater

The efficiency of CS for removal of Pb(II), Cu(II) and Zn(II) ions from different wastewater solutions was investigated. Heavy metal contents in the wastewater samples from the Mining Basin Trepča, Mining And Smelting Basin Bor and Electroplating before and after the CS biosorption (S1, S2, S3 and S1-CS, S2-CS, S3-CS, respectively) are given in Table 1.

Table 1 Lead, copper and zinc concentrations in the waste water samples before and after the CS biosorption

Ion	S1	S1-CS	S2	S2-CS	S3	S3-CS
	concentration (mg/L)					
Pb(II)	0.332	0.004	0.206	< 0.005	< 0.005	< 0.005
Cu(II)	0.191	0.01	205.0	135.0	0.251	0.02
Zn(II)	2.51	1.11	27.60	17.40	9.00	0.77

*S1 – wastewater from mining basin Trepča

*S2 – wastewater from mining and smelting basin Bor

*S3 – wastewater from electroplating

The biosorption efficiency of the CS is graphically presented in Figure 2.

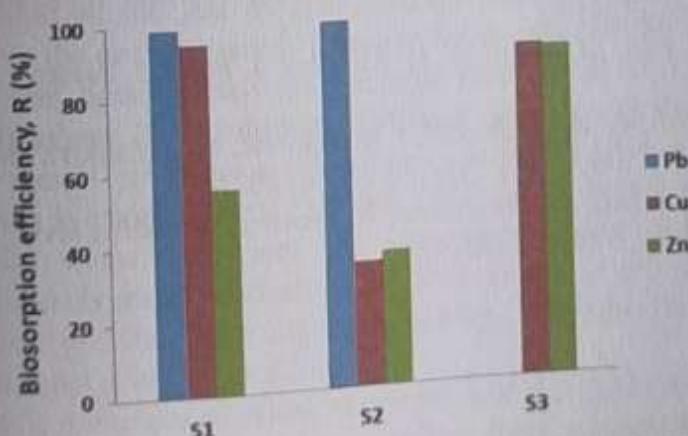


Figure 2 Efficiency of lead, copper and zinc removal from the wastewater samples by the CS

As it can be seen from Figure 2, the CS has high affinity for heavy metals removal from the S1, S2 and S3 samples. Lead concentration decreased 98.9 and 100 % in S1 and S2, respectively after CS adsorption (in S3 lead were not detected). Copper concentration decreased 94.8, 34.1 and 92 % in S1, S2 and S3, respectively and zinc concentration decreased 55.8, 36.9 and 91.4 % in S1, S2 and S3, respectively, after the CS biosorption.



4 CONCLUSION

From the results of SEM-EDX study, it can be concluded that the CS morphology is suitable for interaction with the metal ions. According to the experimental results from this investigation, a high biosorption efficiency for lead, copper and zinc removal from the three different waste water revealed that the CS can be used as an ecofriendly and low-cost adsorbent.

ACKNOWLEDGEMENTS

This study is a part of the Project TR 31003, "Development of Technologies and Products Based on the Mineral Raw Materials and Waste Biomass for Protection the Natural Resources for Safe Food Production", supported by the Ministry of Education, Science and Technological Development of the Republic of Serbia.

REFERENCES

- [1] M. Iqbal, A. Saed, N. Akhtar., Bioresour. Technol., 81 (2002) 153–155.
- [2] G.M. Naja, B. Volesky., In Handbook on Heavy Metals in the Environment, Taylor & Francis and CRC Press, Boca Raton (2009) 13–61.
- [3] X.S. Li, S.J. Liu, Z.Y. Na, D.N. Lu, Z. Liu., Ecol. Eng. 60 (2013) 160-166.
- [4] M.N. Zafar, I. Aslam, R. Nadeem, S. Munir, U.A. Rana, S.D. Khan., J. Taiwan Inst. Chem. Eng., 46 (2015) 82-88.
- [5] E. Pehlivan, T. Altun, S. Cetin, B.M. Iqbal., J. Hazard. Mater., 167 (2009) 1203–1208.
- [6] N. Fiol, I. Villaescusa, M. Martínez, N. Miralles, J. Poch, J. Serarols., Sep. Purif. Technol., 50 (2006) 132–140.
- [7] I. Villaescusa, N. Fiol, M. Martínez, N. Miralles, J. Poch, J. Serarols., Water Res., 38 (2004) 992–1002.
- [8] M. Petrović, T. Šoštarić, M. Stojanović, J. Milojković, M. Mihajlović, M. Stanojević, S. Stanković., J. Taiwan Inst. Chem. Eng., 58 (2016) 407–416.
- [9] M. Petrović, T. Šoštarić, M. Stojanović, J. Petrović, M. Mihajlović, A. Ćosović, S. Stanković., Ecol. Eng., 99 (2017) 83-97.