

INTERNATIONAL CONGRESS

ENGINEERING, ENVIRONMENT AND MATERIALS IN PROCESS INDUSTRY **EEM2021**

BOOK OF ABSTRACTS



JAHORINA MARCH 17-19, 2021

REPUBLIC OF SRPSKA **BOSNIA AND HERZEGOVINA**

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VII INTERNATIONAL CONGRESS

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UNDER THE AUSPICES OF

MINISTRY OF SCIENTIFIC AND TECHNOLOGICAL DEVELOPMENT, HIGHER EDUCATION AND INFORMATION SOCIETY OF THE REPUBLIC OF SRPSKA AND ACADEMY OF SCIENCES AND ARTS OF THE REPUBLIC OF SRPSKA

JAHORINA, MARCH 17-19, 2021 REPUBLIC OF SRPSKA BOSNIA AND HERZEGOVINA

PUBLISHER UNIVERSITY OF EAST SARAJEVO FACULTY OF TECHNOLOGY

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ENGINEERING, ENVIRONMENT AND MATERIALS IN PROCESS INDUSTRY

PUBLISHED: 2021

ISBN: 978-99955-81-38-1

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CIP - Каталогизација у публикацији Народна и универзитетска библиотека Републике Српске, Бања Лука

66.02-9(048)(0.034.2) 502/504(048)(0.034.2) 54(048)(0.034.2)

INTERNATIONAL Congress Engineering, Environment and Materials in Process Industry (7; 2021; Jahorina)

Book of Abstracts / VII International Congress Engineering,

Book of Abstracts / VII International Congress Engineering, Environment and Materials in Process Industry, Jahorina, March 17-19, 2021; [editorial board Miladin Gligorić, Dragan Vujadinović, Mirjana Beribaka]. - Onlajn izd. - El. zbornik. - Zvornik: Faculty of Technology, 2021

Sistemski zahtjevi: Nisu navedeni. - Način pristupa (URL): https://eem.tfzv.ues.rs.ba/. - El. publikacija u PDF formatu opsega 273 str. - Nasl. sa naslovnog ekrana. - Opis izvora dana 11.8.2021. - Registar.

ISBN 978-99955-81-38-1

COBISS.RS-ID 131270657



UNIVERSITY OF EAST SARAJEVO



FACULTY OF TECHNOLOGY ZYORNIK

REACTIVITY OF POLYPHOSPHATE GLASS IN DIFFERENT MEDIUM

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Abstract

Information about the dissolution process and ion release of phosphate glasses in different environments is important for a wide range of engineering applications, from biomaterial design to environmental technologies. The dissolution of glass is a complex phenomenon and the kinetics of this process depend on the glass properties (composition, structure, surface condition, etc.) and environment (the type of solvent, leaching solution volume, pH, temperature, etc.). The dissolution behavior of glass is determined by the reactions of the glass network and the release of different ions to the solution. Surface conditions and layer formation, saturation effects, and solution chemistry must also be taken into account when describing the dissolution processes. Mechanism of chemical reactivity of polyphosphate (45P₂O₅·3SiO₂·25K₂O·15CaO·10MgO·1ZnO·1MnO (mol %)) in distilled water, an aqueous solution of 2% citric acid and SBF, under static and non-saturated conditions were presented. The leaching tests were performed with glass powder samples (0.3–0.65 mm) at T=37 °C for times up to 720 h. The mass loss of the samples, the changes of pH, the concentration of elements (P, K, Ca, Mg, Zn, and Mn) in solution, and the initial release rates (r_{0i}) and rate of glass hydrolysis (r_{hi}) were determined. The time dependence of the normalized concentration of ions in solution indicates that the dissolution of examined glass, for all investigated environments, occurs in three stages. For shorter times (stage I), the changes of the normalized concentration of ions in solution were linear with time, corresponding to the highest dissolution rates. During stage II, the changes of the normalized concentration of ions in solution with time were smaller due to lower dissolution rates. In stage III, the changes of the normalized concentration of ions in solution were very small and the dissolution rates were more than ten times lower compared to the initial rates. The initial release rates of cations were determined in the range of 0.17-12.92 g/m²h. The release rates of cations r_{hi} by hydrolysis were determined in the range of $0.13 \cdot 10^{-2} - 2.31 \cdot 10^{-2}$ g/m²h. The time dependence of the solutions' pH is not the same for all of the three solvents. pH value decreased in the initial stage and then remained constant in distilled water and SBF, while in the aqueous solution of 2% citric acid pH value increased in the initial stage and then remained constant.

Keywords: polyphosphate glass, dissolution, dissolution rate